



HANSON RIVET

& SUPPLY CO.
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See pages D42-D47 for
installation tools

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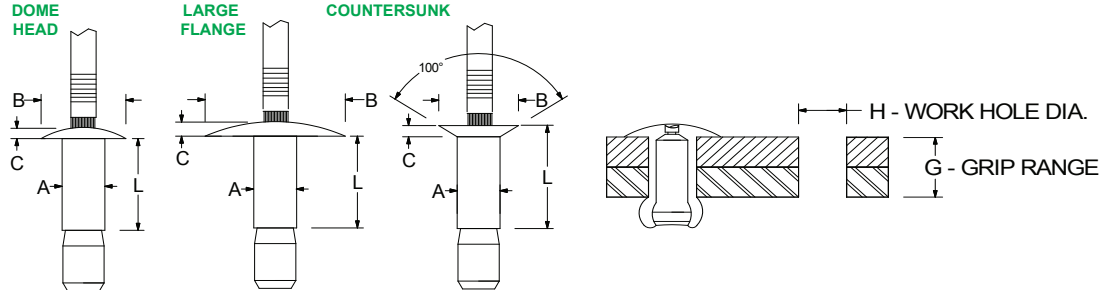


STRUCTURAL BLIND RIVETS

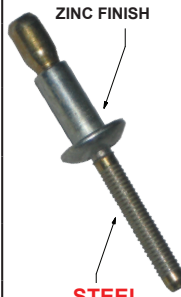
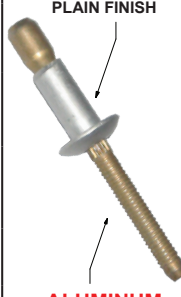



Hanson's Ultra-Grip rivets offer high strength, wide grip range, and excellent clamp-up force.

This system provides a mechanical lock that delivers 100% mandrel retention. The mandrel also fills the body of the rivet to give greater shear strength.



POP® ULTRA-GRIP™ HIGH STRENGTH RIVETS

RIVET MATERIAL MANDREL MATERIAL	HEAD STYLE	PART NUMBER	POP®	BODY DIAMETER "A"	WORK HOLE DIAMETER "H"	GRIP RANGE "G"	BODY LENGTH (MAX.) "L"	LENGTH TO END OF MANDREL "E"	HEAD DIAMETER (NOM.) "B"	HEAD HEIGHT (MAX.) "C"	TYPICAL ULTIMATE STRENGTHS IN LBS. (SEE NOTE)	
											SHEAR	TENSILE
STEEL RIVET ZINC FINISH  STEEL MANDREL	DOME HEAD	PSSD6270U	SD6270UG	.183	.191-.200	.062-.270	.415	.675	.385	.085	1400	1100
		PSSD6437U	SD6437UG	3/16	.191-.200	.214-.437	.572	.825	.385	.085	1400	1100
		PSSD6437UX	SD6437UGX			.062-.437	.572	.950	.385	.085	1400	1100
		PSSD8375U	SD8375UG	.253	.261-.272	.080-.375	.560	.970	.525	.117	2500	2150
		PSSD8625U	SD8625UG	1/4	.261-.272	.350-.625	.810	1.220	.525	.117	2500	2150
		PSSD8625UX	SD8625UGX			.080-.625	.810	1.405	.525	.117	2500	2150
	LARGE FLANGE	PSSL6270U	SD6270UGLF	.183	.191-.200	.062-.270	.415	.675	.500	.085	1400	1100
		PSSL6437U	SD6437UGLF	3/16	.191-.200	.214-.437	.572	.825	.500	.085	1400	1100
		PSSL6437UX	SD6437UGLFX			.062-.437	.572	.950	.500	.085	1400	1100
		PSSL8375U	SD8375UGLF	.253	.261-.272	.080-.375	.560	.970	.587	.117	2500	2150
		PSSL8625U	SD8625UGLF	1/4	.261-.272	.350-.625	.810	1.220	.587	.117	2500	2150
		PSSL8625UX	SD8625UGLFX			.080-.625	.810	1.405	.587	.117	2500	2150
100° COUNTERSUNK	PSSK6331U	SK6331UG	.183	.191-.200	.125-.331	.486	.762	.345	.070	1400	1100	
	PSSK6500U	SK6500UG	3/16	.191-.200	.305-.500	.653	.929	.345	.070	1400	1100	
	PSSK8475U	SK8475UG	.253	.261-.272	.160-.475	.660	1.059	.405	.079	2500	2150	
	PSSK8725U	SK8725UG	1/4	.261-.272	.415-.725	.910	1.309	.405	.079	2500	2150	
	PSSK8475U	SK8475UG	.253	.261-.272	.160-.475	.660	1.059	.405	.079	2500	2150	
	PSSK8725U	SK8725UG	1/4	.261-.272	.415-.725	.910	1.309	.405	.079	2500	2150	
ALUMINUM RIVET PLAIN FINISH  ALUMINUM MANDREL	DOME HEAD	PAAD6270U	AD6270UG	.183	.191-.200	.062-.270	.415	.675	.385	.085	700	500
		PAAD6437U	AD6437UG	3/16	.191-.200	.214-.437	.572	.825	.385	.085	700	500
		PAAD6437UX	AD6437UGX			.062-.437	.572	.950	.385	.085	700	500
		PAAD8375U	AD8375UG	.253	.261-.272	.080-.375	.560	.970	.525	.117	1300	890
		PAAD8625U	AD8625UG	1/4	.261-.272	.350-.625	.810	1.220	.525	.117	1300	890
		PAAD8625UX	AD8625UGX			.080-.625	.810	1.405	.525	.117	1300	890
	LARGE FLANGE	PAAL6270U	AD6270UGLF	.183	.191-.200	.062-.270	.415	.675	.500	.085	700	500
		PAAL6437U	AD6437UGLF	3/16	.191-.200	.214-.437	.572	.825	.500	.085	700	500
		PAAL6437UX	AD6437UGLFX			.062-.437	.572	.950	.500	.085	700	500
		PAAL8375U	AD8375UGLF	.253	.261-.272	.080-.375	.560	.970	.587	.117	1300	890
		PAAL8625U	AD8625UGLF	1/4	.261-.272	.350-.625	.810	1.220	.587	.117	1300	890
		PAAL8625UX	AD8625UGLFX			.080-.625	.810	1.405	.587	.117	1300	890
100° COUNTERSUNK	PAAK6331U	AK6331UG	.183	.191-.200	.125-.331	.486	.762	.345	.070	700	500	
	PAAK6500U	AK6500UG	3/16	.191-.200	.305-.500	.653	.929	.345	.070	700	500	
	PAAK8475U	AK8475UG	.253	.261-.272	.160-.475	.660	1.059	.405	.079	1300	890	
	PAAK8725U	AK8725UG	1/4	.261-.272	.415-.725	.910	1.309	.405	.079	1300	890	
	PAAK8475U	AK8475UG	.253	.261-.272	.160-.475	.660	1.059	.405	.079	1300	890	
	PAAK8725U	AK8725UG	1/4	.261-.272	.415-.725	.910	1.309	.405	.079	1300	890	
STAINLESS RIVET PLAIN FINISH  STAINLESS MANDREL	DOME HEAD	PTTD6270U	SSD6270UG	.183	.191-.200	.062-.270	.415	.675	.385	.085	1400	1000
		PTTD8375U	SSD8375UG	3/16	.191-.200	.080-.375	.560	.970	.385	.085	1400	1000
		PTTD8625U	SSD8625UG	.253	.261-.272	.350-.625	.810	1.245	.525	.117	2500	2000
		PTTD8625UX	SSD8625UGX	1/4	.261-.272	.080-.625	.810	1.434	.525	.117	2500	2000
	100° COUNTERSUNK	PTTK6331U	SSK6331UG	.183	.191-.200	.125-.331	.486	.762	.345	.070	1400	1000
		PTTK8475U	SSK8475UG	3/16	.191-.200	.160-.475	.660	1.059	.405	.079	2500	2000